

# Job Description

**Job Title:** Set-up Technician

**Summary:** Responsible for setting up, tearing down and maintenance of extrusion tooling and downstream equipment. Producing and inspecting quality products following company procedures and work instructions.

**Essential Duties, Responsibilities, Skills and Knowledge required** include the following: (additional duties may be assigned as required.)

Skill and knowledge in set-up, teardown and maintenance of extrusion tooling. Knowledge of plastics material including: identification, processing characteristics and regrind system. Responsible for the set-up and operation of single and twin screw extruders, auxiliary and downstream equipment including:

- Hopper dryer unit
- Sterlco screw cooling unit
- Movacolor unit
- Calibration tanks
- Pullers
- Cutters
- Saws
- Spattercoat sprayline

Produce quality products following extrusion set-up sheets, company procedures and work instructions. Complete extrusion dimensional charts, check sheets and required documentation. Responsible for the updating of set-up sheets and documentation as required.

Ability in inspect parts per the specification sheet requirements using:

- Calipers
- Gages and Mating parts
- Digital rule and Tape Measures
- Spectrophotometer
- Gloss meter

Troubleshoot extrusion problems including providing assistance to associates on other extrusion line when needed. Contribute ideas to improve the efficiency of operations and quality of products. Participate in solving problems and implementing corrective and preventive actions.

General housekeeping of plant and maintenance of equipment. Making cartons, skids and tooling preparation for the next extrusion order.